

## Employment of PLASTRONFOAM products

Application:	flower pot
Raw materials:	PP
Original weight:	2,5 to 50 kg
Blow moulding machine:	accumulator head machine
Mould changes:	none
Melt temperature:	225 °C
Blowing agent:	<b>PLASTRONFOAM TA 55-F</b>
Dosage of BA:	1%
Blowing pressure:	0, 7 to 1 bar
Weight reduction:	ca. 20 %
Reduction of cycle time:	11 %
Influence to surface:	Reduction of brilliance

