

PLASTRONCLEAN PDE 24 - 01

Application: Ready to use MB for cleaning purposes of injection moulding machines for blow High-Temperature-Plastics. Deposits of polymers and additives will be removed and dispersed in the melt.

Active Ingredients: Cleaning additives and inorganic matters with very small particle size

Carrier: Polyolefine

Physiology: the components comply with the European Regulations

Supplied as: greyish granules

Processing indication:

- 1) Empty the extruder and the feed hopper
- 2) Do not change the temperature profile
- 3) Plasticise about 50% of the recommended amount of PLASTRONCLEAN PDE 24-01 at reduced screw speed
- 4) Stop the line and let react the PLASTRONCLEAN PDE 24-01 for 10 to 15 minutes
- 5) Fill in the rest of the PLASTRONCLEAN PDE 24-01 in the hopper and empty the extruder without further stop
- 6) Fill the wished polymer in the hopper
- 7) Purge the line with your material to remove the small remaining amount of the PLASTRONCLEAN PDE 24-01

Processing temp.: until 400 °C, decomposition

Dosage:

Screw diameter [mm]	Recommended Quantity [kg]
22	0.4
30	1
35	1.4
40	2
50	3.9
60	6.9
70	11

The information given in this data sheet is based on many years of practical experience. Nevertheless can it only be a recommendation and a basis for practical testing, where the optimum dosage has to be determined individually.

All information given herein is only a recommendation. Its use shall remain the sole responsibility of the customer. No patent guarantee whatsoever shall be implied.